

125 ton Idra manufactured 2001 never put into production



125 Ton IDRA Hot Chamber
Zinc Die Cast machine with furnace and hot oil unit
 Manufactured New in 2001 Ref 1048
 Machine never put into production
 Complete cell available

	Metric
Manufacturer	Idra/Prince
Description	125 ton Prince Zinc die cast machine
Model	OLZ-125
Serial Number	7512
Year mfg	New 2001- never put into production
	1350 KN
Injection Force	74 KN
Ejection Force	96
Max Die height	500mm
Minimum die height	180 mm
Platen dimensions	620 x 620 mm
Distance between tie bars	400 L x 400 H
Tie bar dia	75 mm
Moving platen stroke	360 mm
Ejection stroke	90 mm
Casting cycle dry	15 n/1'
Max shot weight	3,3 Kg
Max projected area with pressure on metal of 180 bar	610 cm2
Motor rating	18,5 Kw
Weight of machine with furnace	6,8 t
Overall dimensions	4600 x 1650 x 2500 mm

Terms: Payment in full prior to shipping
Specifications subject to revisions – Subject to prior sale
For more information contact Ken Smith at (269) 657-6060

Can be dry Cycled under power for your inspection

Also available: Reconditioned 20 ton Trim Press

New extractor never put into production

Die Cast Press Mfg Co., Inc

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