



# Die Cast Press Mfg. Co., Inc.

56480 Kasper Drive PO Box 268 Paw Paw, Michigan 49079  
Telephone (269) 657-6060 Fax (269) 657-9302

## Offer to sell One used 1200 ton HPM die cast machine

Machine Manufacture and Model	HPM Servo Shot II-1200 Ton Model A Ref 1055
Locking Force in Tons	1200 Ton
Tie Bar Centers (HxV)	54" x 54"
Free Die Space (HxV)	45" x 45"
Tie Bar Diameter	9"
Platen size Stat.	69 x 77.5 x 17"
Platen size Moving	69" x 69" x 15"
Die Height (Min.-Max.)	24" – 50"
Die Stroke (Min.-Max.)	24" - 30"
Shot Cylinder Diameter	6.5"
Shot Cylinder Stroke	32" – 38"
Shot Cylinder Pressure Initial (PSI)	1500 PSI
Shot Cylinder Pressure Final (PSI)	4500 PSI
Shot Positions	0, -12" , -15
Shot Speed (FPM)	900 IPM or 180"/sec.
Hydraulic Ejector Cylinder Force (Tons)	31.9 Tons
Hydraulic Ejector Cylinder Stroke	5.0"
Connected Horsepower	75 HP
Machine Height (Feet)	11.5 "
Machine Floor Space (W-L Feet)	10.3' x 36.0' Feet
Dry Weight (lbs.)	160,000
Condition of Equipment	need rebuilding

Specifications subject to revisions – subject to prior sale

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This equipment is being sold "AS IS" with no warranties expressed or implied by seller, except warranty of title. Buyer acknowledges that he has inspected the equipment and that he is purchasing the equipment on the basis of his own judgment and that he expressly disclaims any reliance upon statements or representations of seller not reflected herein. Buyer expressly disclaims any right to make any claim against seller resulting from buyer's use, operation, repair or rebuilding of the equipment.

Buyer at its own and expense shall defend, indemnify and hold harmless Die Cast Press its agents and employees of and from all losses, expenses, claims, damages, liabilities, or penalties (including but not limited to any of the foregoing arising or imposed under the doctrine of strict liability). including attorneys fees incurred by Die Cast Press arising from the death, injury or sickness of any person, or damage to any property, caused or alleged to be caused by the purchase, sale, rental, use, operation, repair, maintenance, or rebuilding of the equipment, by buyer or any third party.