

Offer to sell (1) one used 400 ton HPM cold chamber die cast machine with integral shot end

Ref No. 970

Tonnage	400
Make	HPM II
Tie bar dia.	24" x 24"
Tie bar centers	29" x 29"
Stationary Platen	39" x 42.75" x 8"
Movable platen	39" x 43.75" x 7.50"
Back platen	39" x 43.75" x 6.50"
Die thickness	12" – 30"
Die stroke fixed	15"
Die lock method	All accumulator
Die lock accumulator size	One – 15 gallon
Crosshead guide bar dia.	5"
Toggle link pin dia	3"
Shot cylinder piston dia.	4.25"
Shot cyl. rod dia	2.50"
Shot cylinder stroke	18.5" max. – 14.5" min
Shot shot tip penetration	7.50" max. – 3.5" min.
Shot position bores	5" dia.
Shot ram force	10.6 ton initial
Shot ram force	31.8 ton final
Shot accumulator	7.5 gallon
Main electric motor	40 HP x 1200 RPM, T-frame, #364-TSC, 230/460 volt, 3 phase, 60 hertz
Pumps	Vickers hydraulic double pump
Safety Ratchet	Yes, air operated
Powered die ht adjustment	Hydraulic motor

Specifications subject to revisions – Subject to prior sale

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